- Safety monitoring modules 10.
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#### Features

- Control Category 3 to EN 954-1
- Type of contact on inputs can be freely selected for each guard device: 2 NC or 1 NO + 1 NC contact
- Cross-wire monitoring
- Available for various operating voltages
- Microprocessor control
- Start function
- 5 short-circuit proof additional transistor outputs for visual display of guard door positions
- Integral System Diagnostics (ISD)
- Enable delay time can be modified

Dimensions 99.7 x 75 x 110mm

ISD

### The following faults are recognised by the safety monitoring module and indicated by the ISD

- Failure of the door contacts open or close
- · Cross-wire or short-circuit monitoring of the connections
- Interruption of the switch connections
- Failure of safety outputs to switch over
- Faults on input circuits of the safety monitoring module
- Short-circuit on or overloading of the additional transistor outputs

Note

The ISD tables (Integral System Diagnostics) for analysis of the fault indications and their causes are shown in the appendix.

| Part number       | Operating voltage                 | 24 VDC                  | 110 VAC      | 230 VAC      |
|-------------------|-----------------------------------|-------------------------|--------------|--------------|
|                   | Without start-up test             | AES-E 3035              | AES-E 3035.1 | AES-E 3035.2 |
| Function<br>table | Additional transistor<br>output Y | Function of<br>output Y |              |              |
|                   | Y1                                | Guard device 1 open     |              |              |
|                   | Y2<br>V3                          | Guard device 2 open     |              |              |
|                   | Y4                                | Guard device 3 open     |              |              |
|                   | Y5                                | System O.K.             |              |              |
| Approvals         |                                   |                         |              |              |

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**10.** Safety monitoring modules

## **10.6.** Input expander

## **10.6.1** AES-E 3035 range to monitor four guard devices

#### Applications







#### Notes

- AES-E 3035 to secure four independently operating guard devices for Control Category 3 to EN 954-1
- Monitoring four guard devices with various safety switches (A to H) in combination with an AES range guard door monitor, see chapter 10.2.
- The NC contacts of A, C, E and G must have positive break when the guard device is opened. ⊖

Circuit option
• Start push button (s) A start push button can be connected to the terminals X1 and X2 on the AES-E 3035. If no push button is connected, a jumper connection must be mounted between these terminals.

- Control Category 3 to EN 954-1 can also be achieved with only one safety switch per guard device (A, C, E and G). Exclusion of faults due to "Breakage or release of the actuating element or actuator as well as release, dismantling or sliding of the position switch" is to be substantiated and documented.
- Any guard door monitor of Control Category 3 to EN 954-1 can be used
- Extension of the enable delay time The enable delay time can be increased from 0.1 s to 1 s by changing the position of a jumper link connection under the cover of the unit.

for evaluation of the AES-E 3035.

- The feedback circuit of the AES range guard door monitor connected checks the positions of the positive-guided NC contacts on the contactors K3 and K4.
- The wiring diagram shows the deenergised condition.

# **10.** Safety monitoring modules

**10.6** Input expander

# 10.6.2 Technical data

|                                    | AES-E 3035  |  |  |
|------------------------------------|---|--|--|
| Standards:                         | IEC/EN 60204-1; EN 1088; EN 954-1; DIN VDE 0660-209;                              |  |  |
|                                    | DIN VDE 0801/-A1; BG-GS-ET-14; BG-GS-ET-20  |  |  |
| Control Category:                  | 3   |  |  |
| Start-up test:                     | -   |  |  |
| Enclosure material:                | Glass-fibre reinforced plastic  |  |  |
| Mounting:                          | Snaps onto standard DIN rail to EN 50022  |  |  |
| Screw terminals:                   | Max. 4 mm <sup>2</sup> (incl. conductor ferrules)                                 |  |  |
| Protection class:                  | Terminals IP 20; Enclosure IP 40 to IEC/EN 60529                                  |  |  |
| Operating voltage U <sub>e</sub> : | 24 VDC ± 15 %; 115 VAC, 230 VAC   |  |  |
| Operating current le:              | 300 mA without additional outputs   |  |  |
| Inputs:                            | X1, X2: S1-S4 (S14/S22):  |  |  |
| Input resistance:                  | Approx. 2 k $\Omega$ to ground  |  |  |
| Input signal "1":                  | 10 30 VDC   |  |  |
| Input signal "0":                  | 0 2 VDC   |  |  |
| Max. cable length:                 | 1,000 m of 0.75 mm <sup>2</sup> conductor   |  |  |
| Transistor enabling outputs:       | Y14, Y22:   |  |  |
|                                    | 700 mA (DC) each, short-circuit proof   |  |  |
|                                    | 100 mA (AC) each, short-circuit proof   |  |  |
| Additional transistor outputs:     | Y1 to Y5:   |  |  |
|                                    | Min. U <sub>e</sub> - 4 V/Max. 50 mA, short-circuit proof;                        |  |  |
|                                    | The maximum output current of 250 mA is divided between the 5 outputs (Y1 to Y5). |  |  |
| Indications:                       | ISD   |  |  |
| EMC rating:                        | Conforming to EMC Directive   |  |  |
| Max. switching frequency:          | 5 Hz  |  |  |
| Overvoltage category:              | II to DIN VDE 0110  |  |  |
| Degree of pollution:               | 3 to DIN VDE 0110   |  |  |
| Resistance to vibration:           | 10 55 Hz/amplitude 0.35 mm $\pm$ 15 % at the regulation point                     |  |  |
| Resistance to shock:               | 30 g/11 ms  |  |  |
| Ambient temperature:               | 0 °C + 55 °C  |  |  |
| Storage and transport temperature: | – 25 °C + 70 °C   |  |  |

Note: Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by a suitable circuit.

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